

**HOLEX****Indexable insert for turning VBMT 160408, for medium machining, Grade: HBT130****Order data**

Order number	261259 HBT130
GTIN	4062406257644
Item class	22D

**Technical description**

Main application	M
Cutting conditions	slightly interrupted
ISO code indexable insert	VBMT 160408
Cutting speed $v_c$ main application	50 - 200 m/min
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Feed $f$	0.05 - 0.35 mm/rev.
Corner radius	0.8 mm
Coating	TiCN
Number of changes/inserts	2
Cutting depth $a_p$	0.3 - 2.5 mm

Chip breaker	MM
Grade	HBT130
Tool material	Carbide
Type of product	Indexable insert for turning